

Work Order ID 85214***85214***

Page 1

Item ID: PB67-43001-117

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Hook Plate

Stop ***NS2***

Start Date: 6/4/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/15/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *12-06-04* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C					(7)			
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg B67-43001								
<i>6061 .250X 6</i>	Dwg Rev: <i>E</i>								
	Prog Rev: <i>E</i>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

*B12-G-4**B12-G-4**5/16/04*

(7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85214

Monday, June 04, 2012 2:26:11 PM

85214

Page 2

Item ID: PB67-43001-117

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Hook Plate

Start Date: 6/4/2012 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 6/15/2012 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location: W5

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/6/11
MR
12-06-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, June 04, 2012 2:26:10 PM

Page 1

Work Order ID: 85214

Parent Item: PB67-43001-117

Parent Item Name: Hook Plate

Start Date: 6/4/2012

Required Date: 6/15/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A05.07.13New issueKJ/JLM
IPP Rev:B 08-06-20 now made on water jet DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.250X06.000		Purchased	No			100	f	16.4600	0.1667	0.7018947			
6061-T6 Bar .250 x 6.00													

B12-6-4

Location

Loc Qty

Loc Code

MAT001

16.46

121040

4.46

121836

12

121836

7

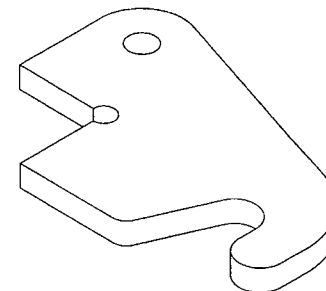
W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



#85214

RELEASED
2009-09-24

1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.250 THICK
PER AMS-QQ-A-250/11 OR AMS 4025/4027
REF. DART SPEC. M6061T6S.250
OR: 6061-T6 (OR 6061-T6S1/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6B0.250

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.13 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 33 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.03.02
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>AS</i>	DRAWING NO.	REV.	
MFG. APPR.	<i>[Signature]</i>	B67-43001-117	SHEET 1 OF	
APPROVED	<i>[Signature]</i>	TITLE	SCALE	
DE APPR.	N/A	HOOK PLATE	NT	
DATE	09.03.02			

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W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

FB67-4304-177

☒ **First Article** ☐ **Prototype**

Measured by: B	Audited by: S	Prototype Approval: N/A
Date: 12-6-4	Date: 12/06/07	Date: N/A

H:\FORMS\Quality Assurance\approved QA\FAI revD